

PIGMENT, RELEASE & MISCELLANEOUS PRODUCT

"Dedicated to QUALITY, SERVICE, SAFETY, and INNOVATION"

SC-40 GENERAL PURPOSE THIXOTROPE



SC-40 is a thickening agent that can be added to a variety of BJB's Polyurethane systems to increase viscosity which allows better hang on vertical or contoured surfaces when brushing in thin coats. SC-40 can be used in conjunction with BJB Brushable (BR) systems to increase hang qualities or added to certain castable systems to create a Brushable system. See guidelines below for suggested products. Create:

Animatronic Skins

- In-Mold Skins backed with Foam
- Shell Molds

- Special Effects & Props
- Slush Castings

Glove Molds

MIXING INSTRUCTIONS:

SC-40 should be added to the Part B side and thoroughly mixed before adding A & B together. Adding 1% - 2% SC-40 to the total weight of the A/B mixture is recommended. Typically at 1%, the mixture will have a creamy consistency and will be easy to brush. At 2%, the mixture will become more paste-like and thicker layers can be applied. Application procedures will vary depending on the users' preference and a small scale test is highly suggested. Secondary coats should be applied only when the previous layer has gelled to a point that it will not be disturbed by further applications.

BR-25, BR-60, BR-90, BR- 75D	F-140, F-150, F-160, F-170	TC-1630	TC-814
Add 1% for a fair hang in a thicker layer; 2% for a paste- like consistency to brush or trowel thick layers.	Add 1% for good hang in a thin layer; 2% for thicker layers.	Add 1% for a fair hang in a thicker layer; 2% for a paste- like consistency to brush or trowel thick layers.	Add 1% for good hang in a thin layer; 2% for thicker layers.

Note: Please contact a BJB representative if you require additional information on material choices.

STORAGE:

Store at ambient temperatures, 65-80°F (18-27°C). Unopened containers will have a shelf life of 12 months from date of shipment when properly stored at recommended temperatures.

PACKAGING	WEIGHT
4 oz.	4 oz.
Pint	0.9 lbs.
Quart	1.9 lbs.
Gallon	7.6 lbs.

SAFETY PRECAUTIONS:

Use in a well-ventilated area. Avoid contact with skin using protective gloves and protective clothing. Repeated or prolonged contact on the skin may cause an allergic reaction. Eye protection is extremely important. Always use approved safety glasses or goggles when handling this product.

IF CONTACT OCCURS:

- **Skin:** Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. It is *not* recommended to remove resin from skin with solvents. Solvents only increase contact and dry skin. Seek qualified medical attention if allergic reactions occur.
- Eyes: Immediately flush with water for at least 15 minutes. Call a physician.
- **Ingestion:** If swallowed, call a physician immediately. Remove stomach contents by gastric suction or induce vomiting only as directed by medical personnel. Never give anything by mouth to an unconscious person.

Refer to the Material Safety Data Sheet before using this product.



SC-40 Page 2 of 2 For more information call BJB Enterprises, Inc. (714) 734-8450 Fax (714) 734-8929 Date: 01/24/2018

NON-WARRANTY "Except for a warranty that materials substantially comply with the data presented in Manufacturer's latest bulletin describing the product (the basis for this substantial compliance is to be determined by the standard quality control tests generally performed by Manufacturer), all materials are sold "AS IS" and without any warranty express or implied as to merchantability, fitness for a particular purpose, patent, trademark or copyright infringement, or as to any other matter. In no event shall Manufacturer's liability for damages exceed Manufacturer's sale price of the particular quantity with respect to which damages are claimed."